



AIR ZERO GENERATOR:

-ZA series (without compressor)

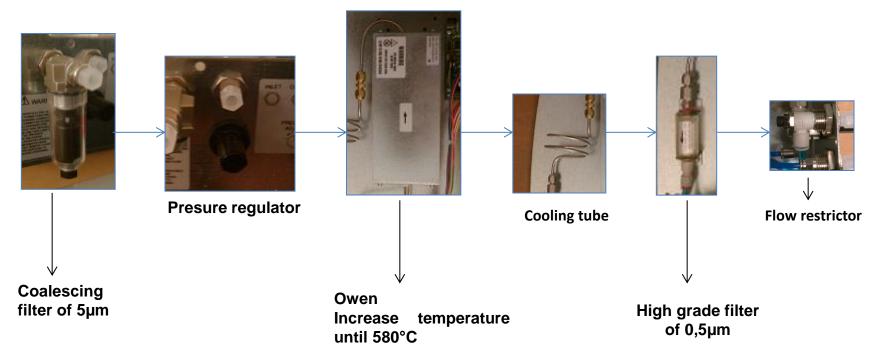




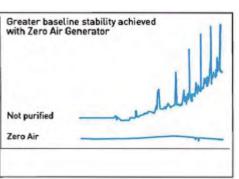
Zero air Alliance generator ZA serie



GENERAL INFORMATION OF AIR ZERO RUNNING



The low and constant hydrocarbon content of zero air helps improving baseline stability of combustion and reduces the frequency of recalibrations





FID STATION













Remove the three botton screws



Remove the top panel



Disconnect the cable of the interface



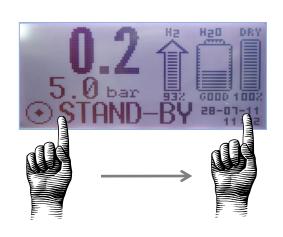
Connect the RS485 cable



FID STATION: parameter



TA ACTIVATE: GO to MENU => PARAMETER => ZERO AIR MODULE



SLIDE LEFT TO RIGHT TO ACESS OF AIR ZERO COMMUNICATION



Monitor ZeroAir

emperature 580°C

ower 38W

ife Time 2h

First slide: SWITCH ON / OFF The generator

> Second slide: Air Zero state



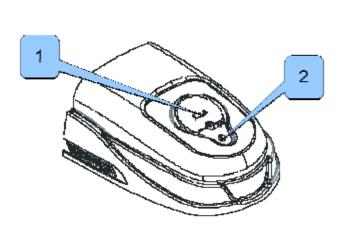
Initial conditions

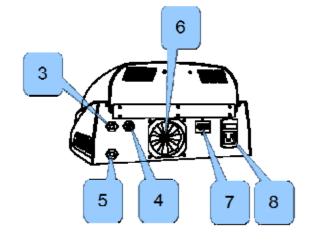
Max inlet hydrocarbon content	<100 ppm
Max inlet carbon monoxide content	<100 ppm
Min/ max Température	1°C/ 35 °C
Min/ max Pressure	3 / 10 bars
Inlet connected	1/8 "
Outlet connected	1/8 "
Dewpoint	<-20°C
Drain outlet fitting	6 mm
Fréquency	50/60 Hz
Supply voltage	230 VAC
Fuse rating	115V/4A
	230V/2A
Power:	280 W
	410 VA



Initial conditions

All connections, electric and pneumatic, are made at the back panel.





	Description
1	Status leds
2	START/STOP Button
3	Compress AIR inlet
4	Air outlet

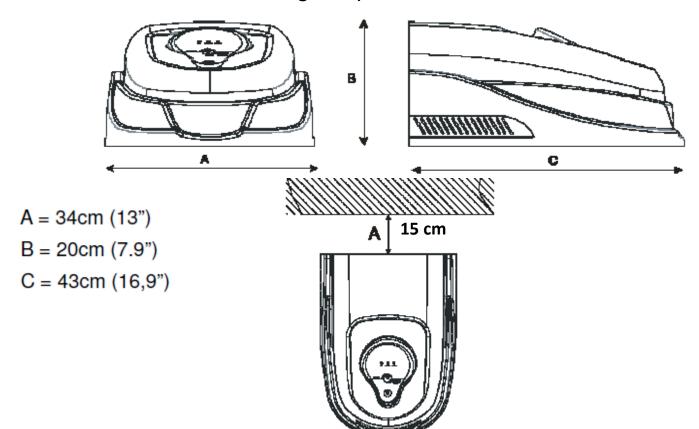
	Description
5	WATER DRAIN purge
6	Cooling fan air (intake)
7	RS485 (optional)
8	Power Switch and power socket



Dimensions and installation

In order to ensure safe operation of the unit, the following steps must be taken prior to installation:

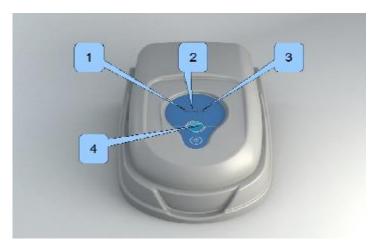
- 1. At least 6" (150 mm) clearance at the back for proper fan operation.
- 2. Adequate support for the weight (>10 kg.).
- 3. Access at the rear for making the pneumatic and electrical connections.





User interface

The front panel has three LEDS and a one button (4).

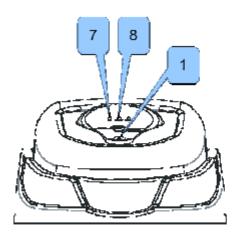


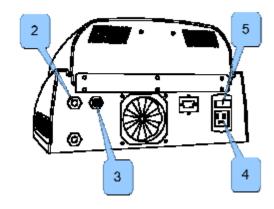
	Description
1	Green led
2	Yellow led
3	Red led
4	START/STOP Button

Status	Green led	Yellow led	Red led
STOP	ON	OFF	OFF
COOLING DOWN	FLASHING	OFF	OFF
WARMING UP	ON	FLASHING	OFF
READY	ON	ON	OFF
ALARM	X	X	FLASHING
CATALYST EXAUSTED	X	Х	ON



Quick start





FIRST START-UP:

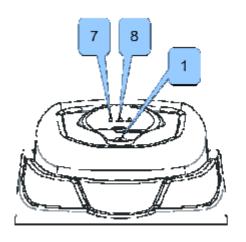
- 1. Connect the hose to the AIR inlet fitting (2).
- 2. Connect the hose to the AIR outlet fitting (3)
- 3. Connect the voltage wire to the power socket (4).
- 4. Turn on the power switch (5).
- 5. Start the internal oven heating pressing START/STOP button(1).
- 6. Wait until the yellow LED will be solid(8)

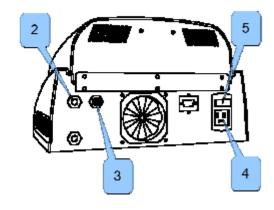
TURNING OFF THE MACHINE:

- 1. Stop the internal oven heating pressing START/STOP button(6).
- 2. Turn off the power switch (5).



Maintenance





BEFORE MAINTENANCE:

- Stop the internal oven heating pressing START/STOP button(1).
- Wait until Green led will be solid(7)
- 3. Turn off the power switch (5).
- 4. Disconnect the power cable from the voltage socket (4)
- 5. Disconnect the AIR's hose from the feed fitting (2).



The generator contains Hot elements. Ensure that it is fully cooled prior to shipment or servicing.



Maintenance

Opération	Interval	KIT parts ordering code
Exchange the Coalescing prefilter cartridges	1 year	SP.ZA.FILTER
Exchange the Outlet filter cartridges	1 year	SP.H2.WFILT.M
Remove the catalyst	When the Red Led is solid on	SP.ZA.SKIT1 for 1,5 L/in SP.ZA.SKIT3 for 3,5 L/in SP.ZA.SKIT6 for 6,0 L/in



Maintenance: filters



Unscrew the bawl of the filter



Unscrew the filter



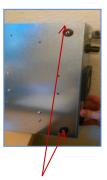
Change the element



Remove the three botton screws



Remove the four screws



Remove the Two screws



Remove the top panel



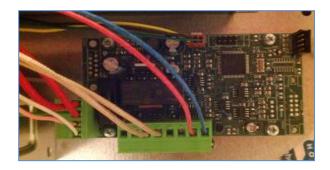
Remove the quick connection and change the filter



Maintenance: catalyst

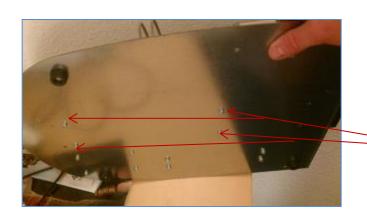






Remove the fittinge

Disconnect the wires



Remove the four screws



Troubleshooting

No power supply
No enought flow
Generator in alarm red led



No power supply

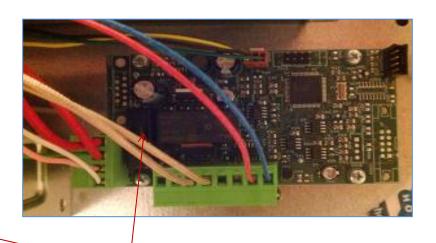
Possible causes:

- 1- Fuse broken
- 2- Internal Power fault
- 3- Wires disconnected
- 4- Problem of Main bord



Check the fuse





Check the fuses

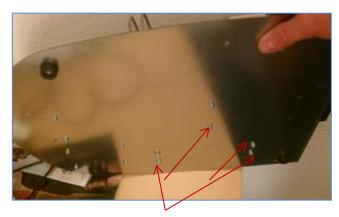


Internal Power fault

Check the voltage: 24VDC



Change internal transformer



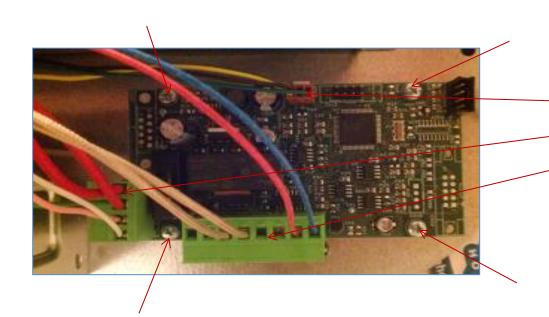




Remove electrical wires



Change Main board



- 1- Disconnect the fan
- 2- Disconnect the power supply
- 3- Disconnect the power catalyst
- 4- Remove the four screw

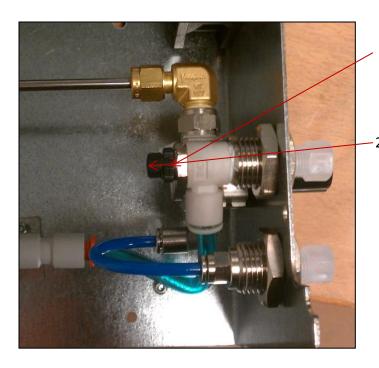


Not enought flow

Possible causes:

- 1- Check the flow and pressure of the airnetwork
- 2- Check the filter
- 3-Check the flow restrictor (use a flowmeter)
- 4- Restriction in the air line (check tube and cooling tube)





1- Unscews the lock nut

2- Turn right to deacrease the flow Turn left to increase the flow

Flow restrictor



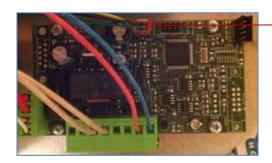
Generator in alarm red led

Possible causes:

- 1- Service of the catalyst: change catalyst
- 2- Internal fuse broken
- 3-Fan Damaged
- 4- Catalyst damaged



Fan Damaged

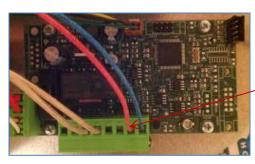


With the power on, check:

Black: +12V Green: 0V

Yellow: running sensor (0-5V)

Catalyst damaged





Red/blue are the thermocouple, when the connector is inserted and with the power on:

- -if it is still working, you can see only mV.
- -If broken, normally you can see more than 1V

White wires are the heater, this test must be done with connector disconnect:

Measure the resistance with multimeter in Ohm. This measure must be around 3ohms.